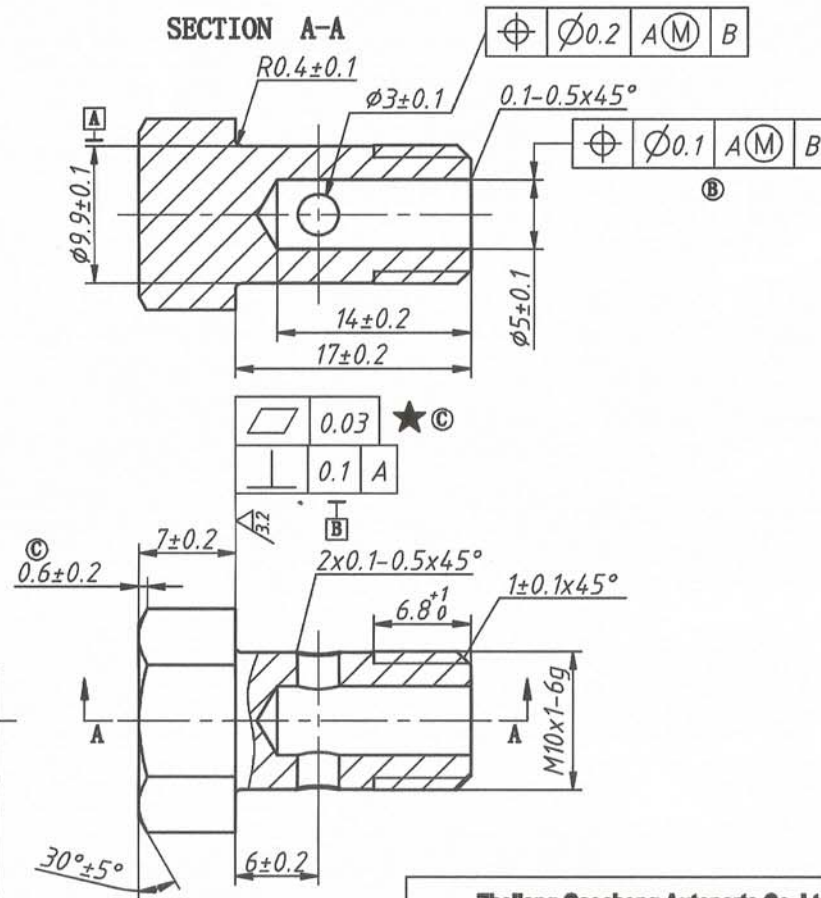


The thread chamfer $1 \pm 0.1 \times 45^\circ$ is made prior to the thread rolling operation
 (螺纹端倒角 $1 \pm 0.1 \times 45^\circ$ 为加工螺纹前棒料端部的倒角)

The chamfer $2 \times 0.1 - 0.5 \times 45^\circ$ is the smallest part of the chamfer at the edge of the hole Dia. 3.
 (孔倒角 $2 \times 0.1 - 0.5 \times 45^\circ$ 是Dia. 3孔二端孔边缘一圈内最小的倒角)

REV 更改号	DATE 日期	REVISION DETAILS 更改内容	APPD 审核并批准
A	Feb. 28. 2019	Production issue	
B	Jul. 26. 2019	Change the position tol. from 0.4 to 0.1	
C	Mar. 19. 2020	Add 0.6 ± 0.2 Delete Dia. 14 ± 0.15 Change the flatness from 0.06 to 0.03	Zhang



UNLESS SPECIFIED
 ALL DIMENSIONS IN mm,
 MACHINED SURFACES $Ra=3.2\mu m$,
 ANGLE TOLERANCES $\pm 5^\circ$,
 Other tolerance except angles,
 in accordance with
 GB/T1804-2000(ISO2768-1)-m
 and GB/T1184-1996(ISO2768-2)-m

其它事项,
 图示尺寸单位为mm,
 未注机加工表面粗糙度 $Ra=3.2\mu m$,
 未注角度公差 $\pm 5^\circ$,
 其它未注公差 (除角度外) 均按:
 GB/T1804-2000(ISO2768-1)-m 和
 GB/T1184-1996(ISO2768-2)-m

MATERIAL	Chinese steel 40Cr	材质: 40Cr	Zhejiang Gaocheng Autoparts Co.,Ltd	
FINISH	Remove all sharp edges, burrs, slivers and swarf, break all edges 0.127-0.254mm. ZINC PLATING WITH 8um MICRONS MINIMUM PLATING THICKNESS AND TRIVALENT CHROMATE PASSIVATION AND WITHSTAND 96 HRS TO WHITE / 144 HS TO RED RUST IN SALT SPRAY TEST.	去除所有毛刺, 铁屑等残存物, 锐边倒角0.127-0.254mm. 镀锌, 三价钝化, 银白色, 盐雾试验96小时无白锈, 144小时无红锈, 镀锌层厚度大于8um.	PART No 零件名	41375-BB-M10
			SCALE: 批准	APPD: 批准
			DATE: 日期	2020. 03. 19
			NTS	DRN: 制图 余德胜
				CHK: 审核 詹永斌